

certificate

for successfully completed

DoE training

The training was carried out for company

CR Moulds

Rua da Industria Metalurgica, no 916, Zona Industrial da Embra, P.O. Box no 547, 2430-528
Marinha Grande, Portugal

The following employees successfully participated in the training:

- | | |
|----------------------|----------------|
| 1. Joaquim Rodrigues | Manager / CEO |
| 2. Nelson Rodrigues | Project Leader |

Continental Automotive GmbH VDO-Straße 1 64832 Babenhausen
Component Engineering

Date: 2019-09-12

Name: Tobias Albert

Sign: 

Following points were part of the DoE training:

- Selection of the correct parameters as a function of the properties to be examined
- Requirements for DoE by using the "Excel questionnaire"
- Operating of DoE programm
- Sampling and creating of sample plan
- Assessment of the characteristics of the DoE parts
- Put the measurement results in the DoE programm
- Create process model with the DoE programm
- Discuss the results and create a final report
- CMK trail with the best parameters based on the DoE

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